

#### GENERAL FEATURES

- Small body size.
- Square body
- Valves especially used on exhaust systems
- Suitable for non-aggressive liquids (water, light oil (2E) etc...), gaseous fluids (air, inert gases etc...)
- Working Temperature: -10°C / +160°C
- On request; top exhaust with 1 mm, 1,8 mm and 2,5 mm orifice and seals
- Not suitable for use with dangerous fluids listed in Group 1
- Don't require any differential pressure
- Compact and low weight valve enabling and quick installation
- High reliability, quality and performance; long life, corrosion resistance
- Wide pressure ratings, range of flow rate and orifice options
- On request; solenoid valve can have 2 mounting holes at the bottom of the body.
- Ideal for the automatic control of media in a wide range of applications
- TORK solenoid valves satisfy relevant 97/23/EC, Pressure Equipment Directive (PED) and 2006/95/EEC Low Voltage Directive (LVD).
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow Q can be calculated as a function of pressure
- Solenoid valves must be used with filtered fluids.
- Solenoid valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.
- Standart pipe connection is G (BSP) (ISO 228-1) and on request; other pipe connections are available (NPT (ANSI 1.20.3))

#### ELECTRICAL CHARACTERISTICS

Continuous Duty	: ED %100
Coil Insulation Class	: H (180°C)
Coil Impregnation	: Polyester Fiber Glass
Coil Encapsulation Material	: Fiber Glass Reinforced
Ambient Temperature	: from -10°C; +60°C
Protection Degree	: IP 65 (EN 60529) with coil dully fitted with the plug connector
Electric Plug Connection	: DIN 46340 3-poles connectors (DIN 43650)
Connector Specification	: ISO 4400 / EN 175301-803, Form A, Spade plug (Cable Ø6-8 mm)
Electrical Safety	: IEC 335
Standard Voltages	: For AC 12V, 24V, 48V, 110V, 230V For DC 12V, 24V, 48V, 110 V

Other voltages on request;  
Voltage Tolerances : For AC -15%; +10%, For DC -5%; +10%  
Frequency : 50 Hz , other frequencies on request; (60 Hz)  
On request; connector with LED  
Specify coil voltage with order

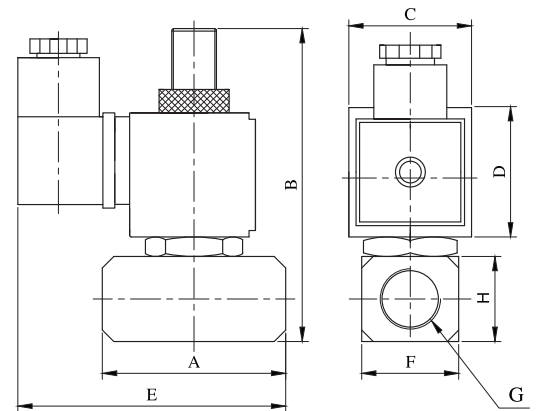
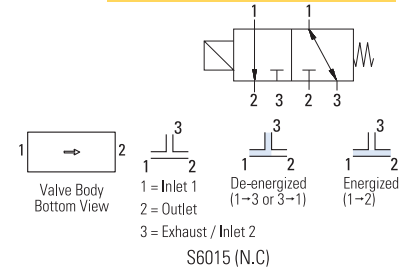
#### MATERIALS IN CONTACT WITH FLUID

Body	: Stainless Steel
Internal Parts	: Stainless Steel
Sealing	: FPM (VITON)
Shading Ring	: Copper
Seats	: Stainless Steel
Core Tube	: Stainless Steel
Springs	: Stainless Steel
On request; sealing can be PTFE	

#### TECHNICAL FEATURES

Max Viscosity : 5°E (~37cSt or mm<sup>2</sup>/s)  
Response Time : Opening Time:30 ms, Closing Time :30 ms  
Maximum Allowable Pressure:20 bar  
Fluid Temperature for PTFE from -10°C; +160°C

#### Normally Closed



Dimensions (mm)

	G	A	B	C	D	E	F	H
1/8"	44.1	86.5	32	39	77.4	24.5	24.5	
1/4"	44.1	86.5	32	39	77.4	24.5	24.5	

Valve Type / Order no	Connection Size	Orifice size	Pressure			KV	Fluid Temperature		Seal	Weight
			min	max			min	max		
S6015	G	mm	bar	Liquid	Air	lt/min	°C		(kg)	
S 6 0 1 5 . 0 0 . 0 2 5	1/8"	2.5	0	1	10	1-2=2,7, 2-3=2,7	-10 160	VITON	0.44	
S 6 0 1 5 . 0 0 . 0 1 8	1/8"	1.8	0	2	14	1-2=1,35, 2-3=2,7	-10 160	VITON	0.44	
S 6 0 1 5 . 0 1 . 0 2 5	1/4"	2.5	0	1	10	1-2=2,7, 2-3=2,7	-10 160	VITON	0.43	
S 6 0 1 5 . 0 1 . 0 1 8	1/4"	1.8	0	2	14	1-2=1,35, 2-3=2,7	-10 160	VITON	0.43	

#### Useful Informations

1 bar:14,5 PSI:10 mH<sub>2</sub>O:10 N/cm<sup>2</sup>:1 kg/cm<sup>2</sup>:100000 Pa , 1 PSI:69 mbar,1 m<sup>3</sup>/h:4,405 GPM:16,7 L/d 1 Gallon / minute:0,227 m<sup>3</sup>/h, 0°C:89,6 F  
Sealings: FPM (VITON);Fluoro-Carbon Elastomer, PTFE:Polytetrafluorethylene